

1. CHEMICAL NAME AND COMPANY IDENTIFICATION

Formulated/Manufactured By: Tower Products, Inc.
2703 Freemansburg Avenue
Easton, PA 18045

Information Telephone Number: 1-800-527-8626 or 610-253-6206

For Chemical Spill Emergency Call: CHEMTREC: USA/Canada 1-800-424-9300
Mexico 800-681-9531

Product Name: SMARTFLEX WASHOUT SOLUTION NF
(New Generation Photopolymer Developing Solution)

CAS Number: Mixture - Not Established

2. HAZARD(S) IDENTIFICATION**GHS Classification**

Flammable Liquids (Category 4)
Aspiration Hazard (Category 1)
Specific Target Organ Toxicity - Single Exposure (Category 3)
Acute Toxicity - Oral (Category 4)
Skin Irritation (Category 2)
Eye Irritation (Category 2A)

GHS label elements, including hazard and precautionary statements

Pictogram(s)



Signal Word

DANGER!

Hazard statement(s)

H227: COMBUSTIBLE LIQUID.
H304: MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
H336: MAY CAUSE DROWSINESS OR DIZZINESS.
H302: HARMFUL IF SWALLOWED.
H315: CAUSES SKIN IRRITATION.
H319: CAUSES SERIOUS EYE IRRITATION.

Precautionary statement(s)

Prevention:

P210: KEEP AWAY FROM HEAT/SPARKS/OPEN FLAMES/HOT SURFACES AND OTHER IGNITION SOURCES.
NO SMOKING.
P261: AVOID BREATHING FUMES/MIST/VAPOR/DUST/GAS/SPRAY.
P270: DO NOT EAT, DRINK, OR SMOKE WHILE USING THIS PRODUCT.
P280: WEAR PROTECTIVE GLOVES/EYE PROTECTION/FACE PROTECTION.
P264: WASH SKIN THOROUGHLY AFTER HANDLING.

Response:

P370+P378: IN CASE OF FIRE: USE DRY CHEMICAL OR CARBON DIOXIDE TO EXTINGUISH.
P301+P310+P331: IF SWALLOWED: IMMEDIATELY CALL A POISON CENTER OR DOCTOR. DO NOT INDUCE VOMITING.
P304+P340: IF INHALED: REMOVE PERSON TO FRESH AIR AND KEEP COMFORTABLE FOR BREATHING.
P302+P352: IF ON SKIN: WASH WITH PLENTY OF WATER.

SAFETY DATA SHEET

SMARTFLEX WASHOUT SOLUTION NF

DATE: 10/15/2021

P305+P351+P338: IF IN EYES: RINSE CAUTIOUSLY WITH WATER FOR SEVERAL MINUTES. REMOVE CONTACT LENSES, IF PRESENT AND EASY TO DO. CONTINUE RINSING.

Storage:

P403+P233+P405: STORE IN A WELL-VENTILATED PLACE. KEEP CONTAINER TIGHTLY CLOSED. STORE LOCKED UP.

Disposal:

P501: DISPOSE OF CONTENTS/CONTAINER IN ACCORDANCE WITH LOCAL/REGIONAL/NATIONAL REGULATIONS.

HMIS Classification

Health Hazard: 2

Flammability: 2

Physical Hazard: 0

Personal Protection: B

3. COMPOSITION / INFORMATION ON INGREDIENTS

<u>Component(s)</u>	<u>CAS Number</u>	<u>*Concentration (weight)</u>
Aliphatic Hydrocarbon	64742-88-7	50-70%
Petroleum Hydrocarbon	64742-94-5	20-40%
Aliphatic Alcohol	100-51-6	10-30%
Terpineol	8000-41-7	1-20%
Components of the Petroleum Hydrocarbon:		
1,2,4-Trimethylbenzene	95-63-6	< 1.0% - TRACE
Naphthalene	91-20-3	< 1.0% - TRACE

* In accordance with paragraph (i) of §1910.1200, exact chemical percentages (concentration) of composition have been withheld as a trade secret.

4. FIRST AID MEASURES

Exposure Routes: Inhalation, Ingestion, Skin

Eye Contact: Flush with large volume of water for at least 15 minutes. Get immediate medical attention.

Inhalation: Remove to fresh air. Get immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting.

Skin Contact: Flush area with large amounts of water for at least 15 minutes. Get immediate medical attention.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Use dry chemical or carbon dioxide.

Specific Hazards: Combustible Liquid. Upon combustion, the product may form carbon monoxide and other organic compounds. Product containers may rupture from vapor pressure when exposed to heat from fire.

Special protective equipment for fire-fighters: Use self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions and protective equipment:

Respiratory Protection: Use supplied air equipment or respirators with proper NIOSH approved cartridges.

Protective Gloves: Impervious or chemical resistant gloves (consult safety equipment supplier).

Eye Protection: Chemical splash goggles recommended against potential eye contact.

Other Protective Clothing and Equipment: Safety shoes and aprons recommended.

Methods for Clean-Up:

Minor Spills: Absorb material with ground clay, vermiculite, sand, or similar absorbent material and place into containers for disposal according to local and/or state regulations.

Major Spills: Dike and contain spill. Eliminate potential sources of ignition, and shut off source of spill if possible. Remove liquid by chemical vacuum, absorbent material, or other safe and approved methods, and place into containers for disposal according to local and/or state regulations. Flush area with water to remove residue, and remove flushed solutions as above.

7. HANDLING AND STORAGE

Handling: Combustible Liquid - empty containers can be hazardous. Do not reuse containers. Ground fixed equipment. Bond and ground transfer equipment and containers.

Storage: Store in a cool, dry, ventilated area, away from incompatible substances. Keep containers closed when not in use.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION**Exposure Guidelines:**

COMPONENT	CAS No.	OSHA PEL/TWA	ACGIH TLV/TWA	OTHER RATINGS	ACGIH TLV-STEL
Aliphatic Hydrocarbon	64742-88-7	100ppm(1)	100ppm		
Petroleum Hydrocarbon	64742-94-5	10ppm(2)	100mg/m3		
Aliphatic Alcohol	100-51-6	N/E	N/E		10ppm(WEEL)
Terpineol	8000-41-7	N/E	N/E		

(1) Based on 1989 VPEL levels for Stoddard Solvent; current PEL is 500ppm.

(2) Based on OSHA ratings for Naphthalene.

This blend contains TRACE amounts (<1.0%) of 1,2,4-Trimethylbenzene and Naphthalene.

Exposure controls: Avoid open electrical sources near product vapor areas.

Personal Protection Equipment:

Eyes: Chemical splash goggles recommended.

Skin and body: Impervious or chemical resistant gloves (consult safety equipment supplier).

Respiratory: Ventilation in work area should be sufficient to maintain atmosphere with vapor level below lowest listed TLV. If TLV's are exceeded, use a respirator with appropriate NIOSH approved cartridges or supplied air equipment.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Clear colorless liquid.

Odor: Aromatic hydrocarbon odor.

pH: N/A

Melting point: N/A

Boiling Point: 365-405° F @ 760mmHg

Flash point: (Tag Closed Cup Method) 145° F

Flammable Limits:

LEL: 0.6%

UEL: 14%

Vapor Pressure: (mmHg) 3.0 @ 100° F

Vapor Density: (Air = 1) N/A

Solubility in water: < 0.1%

Specific Gravity: (Water = 1) 0.86

Maximum VOC Content: 7.2 Lb/Gal (863 Gm/L)

Maximum VOC %: 100%

Odor Threshold: N/A

Evaporation Rate: N/A

Relative Density: N/A

Partition Coefficient: N-Octano/Water: N/A

Auto-ignition Temperature: N/A

Decomposition Temperature: N/A

Viscosity: N/A

10. STABILITY AND REACTIVITY

Chemical Stability: Stable

Incompatible Materials: Avoid strong oxidizing agents.

Hazardous Decomposition Products: Carbon monoxide and other compounds during combustion.

Hazardous Polymerization: Will not occur.

Conditions to Avoid: Avoid exposure to high heat sources, electrical and welding arcs and open flame. Also avoid strong oxidizing agents.

Warning: Spontaneous combustion may occur when solvent soaked combustible materials (paper, cotton etc.) are allowed to stand in confined areas.

11. TOXICOLOGICAL INFORMATION**(ATE) FOR MIXTURE:**

Specific tests have not been conducted on this product. Our evaluations based on information from the ingredients and technical literature. Data for this material has been used to estimate the symptoms and effects of exposure.

Oral LD50:

LD50 Oral - $\geq 2,941$ mg/kg

Dermal LD50:

LD50 Dermal - $\geq 6,451$ mg/kg

Inhalation LC50:

LC50 Inhalation - ≥ 65 mg/l

Other information on Acute Toxicity:

No data available

Routes of exposure: Inhalation, Ingestion, Skin

Acute: Overexposure may lead to central nervous system depression, leading to headaches, nausea and unconsciousness.

Chronic: Overexposure in high concentrations may produce central nervous system depression.

Signs and Symptoms of Exposure: Overexposure may lead to dizziness, headaches, dermatitis and eye irritation.

Medical Conditions Aggravated by Exposure: Preexisting eye, skin, kidney, liver, or respiratory disorders may be aggravated by exposure

Carcinogenicity (NTP, IARC, OSHA): Components of this product are not listed as known human carcinogens.

TRACE amounts (<1%) of Ethyl Benzene, as component of the Aromatic Hydrocarbon and Mineral Spirits, is listed by IARC as 2B Possible Human Carcinogen.

12. ECOLOGICAL INFORMATION

Ecotoxicity: No data available

Persistence and degradability: No data available

Bioaccumulative potential: No data available

Mobility in the soil: No data available

Other adverse effects: No data available

13. DISPOSAL CONSIDERATIONS**Waste disposal methods:**

Dispose of in accordance with all applicable local, state and federal regulations. Do not discharge this product into lakes, streams, ponds or estuaries, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit, and the permitting authority has been notified in writing prior to discharge. Do not discharge this product into sewer systems without previously notifying the local sewage treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.

SAFETY DATA SHEET

SMARTFLEX WASHOUT SOLUTION NF

DATE: 10/15/2021

14. TRANSPORTATION INFORMATION

<u>U.S. D.O.T. DESIGNATION</u>	<u>ID NUMBER</u>	<u>HAZARD CLASS</u>	<u>PACKING GROUP</u>
Cleaning Liquid. Not Regulated			
<u>U.N. DESIGNATION</u>			
Not Regulated.			

15. REGULATORY INFORMATION

Regulatory Information: This information may be useful in complying with various federal and state regulations: Components present in this product at a level which could require reporting under EPA Regulation 40CFR302 (CERCLA) Section 102 and EPA Regulation 40CFR372 (SARA) 313: This product contains approximately 0.025% 1,2,4-Trimethylbenzene and 0.0125% Naphthalene.

Product may contain components which are further regulated by state and/or local agencies - Consult Appropriate Agencies.

Notification status:

U.S.: Toxic Substances Control Act (TSCA) Y
Canada: Domestic Substances List (DSL): Y

16. OTHER INFORMATION

For More Information, Consult Tower Products, Inc.

This Information Herein Is Given In Good Faith, But No Warranty, Express Or Implied Is Made.

Date of Preparation: January 1, 2015

Date of Revision: October 15, 2021