



LED UV Roller Care Procedure

Daily:

Wash up rollers using the Tower UV Wash LED.

Weekly:

Wash up rollers with the Tower UV Wash LED and then follow the Roller Maintenance Program in our [Technical Bulletin-Eliminate Roller Contamination](#). Lastly at the end of the week, tap on Tower Roller Paste onto the rollers and allow it to sit over the weekend. On Monday morning simply rinse Tower Roller Paste out with the Tower UV Wash LED .

Check roller strips each week to make sure you get good ink transfer.

Water Dampening System

Daily:

Monitor the Fountain Solution with conductivity and pH and record readings on each shift. If the conductivity rises above 1000 points from where you started consider draining dirty solution and re-batch. If the pH goes above 5.5 drain dirty solution and re-batch.

Clean metering rollers with Tower MRC and clean chrome rollers with Tower Chrome Roller Cleaner.

Weekly:

Dump dirty fountain solution at the end of the week. Wipe out water recirculation and pans on each unit.

Monthly:

Flush out dampening system with Tower Dynamic Duo System Cleaner.